

AURICOR 404

GOLD FLASH PLATING SOLUTIONS FOR BATH

Colour : **Yellow "Hamilton"**

Use : **Bath**

Colour coordinates : **L:89.5**

a:3.5

b:36.0

Product description

AURICOR 404 is an alkaline gold plating solution totally heavy metals free, suitable to deposit a layer of yellow gold with a color "Hamilton".

Operating conditions

Parameter	Average suggested value
Deposition time	45 seconds
Temperature	50 °C
Voltage	4.0 V
Current density	2.0 A/dm ²
Cathodic efficiency	10 mg/Amin
Deposition speed	0.12 um/min
Anodes	Ti/Pt net or Stainless Steel
Agitation	Moderate
Ventilation	Necessary

Maintenance of plating bath

AURICOR 404 is to be used until exhausted.

Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal (MSDS).

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Products related

Cod.Articles	Description	Colour	Packaging
OR021101	AURICOR 404 gold plating solution ready to use	"Hamilton"	1 g/L