

### BRUNIT 300

Chemical burnishing for brass and copper alloys

Colour : —

Use : **Bath**

Colour coordinates : L: —

a: —

b: —

#### Product description

BRUNIT 300 is a chemical burnishing for brass and copper alloys ready for use, free from cyanides and chromates. It is extremely easy to use as it is enough to simply immerse it in the solution to obtain the desired effect.

#### Operating conditions

Parameter	Average suggested value
Treatment time	120 seconds
Temperature	25 °C
Voltage	—
Current density	—
Cathodic efficiency	—
Deposition speed	—
Anodes	—
Agitation	Moderate
Ventilation	Necessary

#### Maintenance of plating bath

From statistical data we have observed that on average with 1 liter of product it is possible to treat from 400 to 600 square decimetres of surface. Afterwards, the solution is considered exhausted.

#### Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal ( MSDS ).

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#### Preparation of the galvanic bath

In order to prepare 1 L of ready to use solution is necessary following the right steps :

1. Arrange the working tank switching on the ventilation and all the safety devices.
2. Add 300 ml of distilled water
3. Under agitation add 700 ml of BRUNIT 300 and mix
4. Set the right working temperature

Wait till the working temperature and start with plating operation.

#### Notes

Instructions indicated in Our Process technical data sheets are the result of attentive checks and have been written as a guideline. They represent the best of our knowledge and refer to a normal use of our products. Such products are guaranteed in their quality up to the delivery: we cannot guarantee for the correct use of them, as this action is not under our direct control (addition or correction to plating baths are made by customer's personnel). As a consequence, process instructions have not to be intended as a guarantee of the final result in the use of our products.

#### Related products

Cod.Articles	Description	Colour	Packaging
BR010225	<b>BRUNIT 300</b> Chemical burnishing for brass and copper	—	1-25 L