

### CLEANOR 101P

ELECTROLYTIC DEGREASER FOR GALVANIC

Colour : —

Use : **Bath**

Colour coordinates : L: —

a: —

b: —

#### Product description

CLEANOR 101 is a powder form concentrated electrolytic degreasers specifically designed for the perfect degreasing of precious metals.

#### Operating conditions

Parameter	Average suggested value
Treatment time	120 seconds
Temperature	20 °C
Voltage	6.5 V
Current density	6.5 A/dm <sup>2</sup>
Cathodic efficiency	—
Deposition speed	—
Anodes	Stainless Steel
Agitation	Moderate
Ventilation	Necessary

#### Maintenance of plating bath

The degreasing consumption is strictly related to the quantity of articles you have cleaned. Normally we suggest to change the solution when is dirty with deposition on the bottom or when the current displayed on the rectifiers is the 30% less then initially with the same working voltage.

#### Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal ( MSDS ).

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#### Preparation of the galvanic bath

In order to prepare 1 L of ready to use solution is necessary following the right steps :

1. Arrange the working tank switching on the ventilation and all the safety devices.
2. Add 500 ml of water
3. Under agitation add 80 g of CLEANOR 101P and mix
4. Fill up to 1 L with tap water.
5. Set the right working temperature

Wait till the working temperature and start with plating operation

#### Notes

Instructions indicated in Our Process technical data sheets are the result of attentive checks and have been written as a guideline. They represent the best of our knowledge and refer to a normal use of our products. Such products are guaranteed in their quality up to the delivery: we cannot guarantee for the correct use of them, as this action is not under our direct control (addition or correction to plating baths are made by customer's personnel). As a consequence, process instructions have not to be intended as a guarantee of the final result in the use of our products.

#### Related products

Cod.Articles	Description	Colour	Packaging
SG012001	<b>CLEANOR 101P</b> ( electrolytic degreaser in powder form )	—	1 kg
SG012010	<b>CLEANOR 101P</b> ( electrolytic degreaser in powder form )	—	10 kg
SG012025	<b>CLEANOR 101P</b> ( electrolytic degreaser in powder form )	—	25 kg