

CLEANOR 305P

Acid salt for electroactivation

Colour : —

Use : **Bath**

Colour coordinates : L: —

a: —

b: —

Product description

CLEANOR 305 is an acid salts mixtures useful for the electro activation of passivated surfaces like stainless steel and titanium. CLEANOR 305P can be used for remove oxides residues on brass, zamak, silver before the electrocleaner.

Operating conditions

Parameter	Average suggested value
Treatment time	45 seconds
Temperature	25 °C
Voltage	5.0 V
Current density	—
Cathodic efficiency	—
Deposition speed	—
Anodes	Graphite
Agitation	—
Ventilation	Necessary

Maintenance of plating bath

The neutralization consumption is strictly related to the quantity of articles you have neutralized. Normally we suggest to change the solution when is dirty with deposition on the bottom.

Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal (MSDS).

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Preparation of the solution

CLEANOR 305P is supplied in powder form. To prepare a 1 L bath for use, proceed as follows:

1. Fill the bath with 50 L of demineralized water
2. Turn on the extractor and use protective gloves and glasses before continuing with the dissolution steps
3. Turn on the filter pump and stir in 50 g of CLEANOR 305P
4. Add demineralised water to make up the final volume.
5. You can start the treatment when it reaches the optimal temperature.

Notes

Instructions indicated in Our Process technical data sheets are the result of attentive checks and have been written as a guideline. They represent the best of our knowledge and refer to a normal use of our products. Such products are guaranteed in their quality up to the delivery: we cannot guarantee for the correct use of them, as this action is not under our direct control (addition or correction to plating baths are made by customer's personnel). As a consequence, process instructions have not to be intended as a guarantee of the final result in the use of our products.

Related products

Cod.Articles	Description	Colour	Packaging
AT010125	CLEANOR 305P (Acid salt electroactivation)	—	25 Kg