

### STR-T27SP

LACQUERS STRIPPER

Colour : —

Use : **Bath**

Colour coordinates : L: —

a: —

b: —

#### Product description

STR-T27SP is a specific stripper for acrylic and polyurethane lacquers.

#### Operating conditions

Parameter	Average suggested value
Deposition time	300 seconds
Temperature	25 °C
Voltage	—
Current density	—
Cathodic efficiency	—
Stripper speed	—
Anodes	—
Agitation	Moderate
Ventilation	Necessary

#### Maintenance of plating bath

The consumption of the solution is linked to the quantity of stripped lacquer. Usually the user understand clearly when is necessary to change the solution.

#### Safety Information

Please refer to the safety data sheets for any information regarding safety and disposal ( MSDS ).

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#### Preparation of the galvanic bath

STR-T27SP is supplied in concentrated version and must to be diluted with water before the use. In order to prepare 10 liters of ready to use solution follow the steps :

1. Switch on the ventilation system and all safety operation.
2. Fill up the tank with 9 liters of STR-T27SP
3. Add 1 liter of water in order to create a water film on the surface. This operation is just to avoid the strong evaporation of solvents present in the ST-T27SP solution.
4. Start with working operations putting inside the articles.

#### Notes

Instructions indicated in Our Process technical data sheets are the result of attentive checks and have been written as a guideline. They represent the best of our knowledge and refer to a normal use of our products. Such products are guaranteed in their quality up to the delivery: we cannot guarantee for the correct use of them, as this action is not under our direct control (addition or correction to plating baths are made by customer's personnel). As a consequence, process instructions have not to be intended as a guarantee of the final result in the use of our products.

#### Products related

Cod.Articles	Description	Colour	Packaging
ST010625	STR-T27SP stripper for lacquer	-	5 - 25 Liters